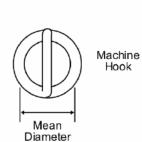
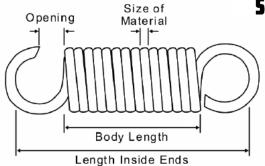
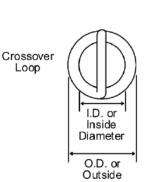
Extension Springs—Specification Form









Diameter

Name	Phone Number	
Mandatory Specifications fill in only those required)		
I. OUTSIDE DIAMETER	3. Maximum extended length (inside ends) without	
a in. (mm) max. or	set in. (mm)	
b in. (mm) ± in. (mm)	4. Relative loop position,° max. separation	
2. INSIDE DIAMETER	of loop planes	
a in. (mm) min. or	5. Direction of helix (L, R, or optional)	
b in. (mm) ± in. (mm)	6. Type of end	
Advisory Data		
1. LENGTH INSIDE ENDS	2. Wire diameter in. (mm)	
a in. (mm) max., in. (mm) min. or	3. Mean coil diameter in. (mm)	
b in. (mm) ± in. (mm) or	4. Number of active coils	
c. approx in. (mm)	5. Body length in. (mm)	

1.	Type of material
2.	Finish
3.	End use or application

4878-14808-1-1882

=		Recommended Length ^a		
Loop Type		Min.	Max.	
Machine		1/2 I.D.*	1.1 X I.D	
Crossover		I.D.	I.D.	
Side		I.D.	I.D.	
Extended		1.1 X I.D.	As Required	
Special: as required by design		As Re	As Required	

^a Length is a distance from last body coil to inside of end ^b I.D. is inside diameter of adjacent coll in spring body

Quantity Required: _____